POLYBOND SBR is a Styrene Butadiene Rubber copolymer based product which is used in mortar and concrete as an admixture and bonding agent to increase its water resistance and durability.

**CHARACTERISTICS**

- Enhances the flexural and tensile strength of the mortar and render
- Provides good resistance to water and moisture vapour transmission
- Improves the chemical and abrasion resistant properties of the mortar
- Can be applied in thin screed without cracking
- Reduces the water/cement ratio
- Easy to use
- Compatible with all types of cements
- Reduces shrinkage
- Excellent adhesion to most building materials
- Good resistance to salt permeation
- Prolonged corrosion protection
- Similar thermal expansion and modulus properties like concrete
- Can be used in potable water applications

**APPLICATION INSTRUCTIONS**

**Surface preparation**

Surface to which POLYBOND SBR mixes are to be applied shall be clean, sound and free of all loose particles. Remove all laitance, oil & grease, mould oil, curing compound from surface. Ensure that the exposed reinforcing steel is clean and free from scale and rust. When repairing damaged concrete, ensure that the concrete has been cut back to thoroughly sound material.

**Bonding slurry**

Saturate absorbent surfaces with water completely till it reaches a saturate surface dry condition. However, ensure that the surface is free of standing water. Prepare a bonding slurry by mixing 2 parts O.P. Cement to 1 part of POLYBOND SBR (by volume). Using a stiff brush, work the bonding slurry well into the damp surface, ensuring that no pinholes are visible. Do not apply bonding slurry at a thickness in excess of 2mm. If a second coat is necessary, it must be applied at right angles to the first to ensure complete coverage. (Approximately 25 lt. of POLYBOND SBR mixed with 50 kg of O.P Cement will give a creamy slurry which will cover 15-40m² depending on the surface texture and thickness applied).

**SBR modified mixes**

Sand: Sand should be washed and well graded

Cement: POLYBOND SBR is compatible with all types of OPC, SRC and high alumina cements.

Water: The strong plasticizing action of POLYBOND SBR greatly reduces the water cement ratio for any given workability.

**POLYBOND SBR**: Minimum dosage of 10 lt per 50 kg of cement is recommended to be used. For
more demanding situations 15 lt per 50 kg of cement is recommended. Mixing should be carried out in an efficient concrete mixer – where available a pan type mixer is recommended. Pour the required quantity of sand and cement and premix for approximately one minute. Pour the required quantity of Polybond SBR and mix for two minutes. Add the water slowly until the required consistency is achieved. Avoid adding excessive water which will result in segregation and bleeding.

Render to vertical surfaces
Apply the bonding slurry to the prepared surface and then render immediately with Polybond SBR modified mortar. Apply in coats to a maximum thickness of 5mm per coat. Several coats can be applied at intervals of 20 –30 minutes. Thicker coating can be applied when suitable form work is used. Finish the surface using wooden float or steel trowel.

Screeds and Toppings
Screeds based on Polybond SBR modified mix should be placed over the wet bonding slurry, well-compacted and struck off to level. It may be trowelled to the required finish using a steel trowel.

Curing
As soon as the Polybond SBR modified mortar and screed achieves its final set, adequate curing shall be carried out. Water sprinkling, ponding or the use of a non-degradable type of curing compound may be used.

**DO dosage**
For normal use with cement sand screed, the standard dosage of 10 lt of Polybond SBR per 50 kg of Portland cement is recommended.

**Storage & Shelf Life**
Store in a cool, dry place and keep away from all sources of heat and sunlight. In tropical climates, store in air condition rooms.

The shelf life is up to 12 months in un-opened conditions and if stored as per recommendations.

Excessive exposure to sunlight, humidity and UV will result in the deterioration of the quality of the product and reduce its shelf life.

**Health & Safety**
As with all construction chemical products caution should always be exercised. Protective clothing such as gloves and goggles should be worn. Treat any splashes to the skins or eyes with fresh water immediately. Should any of the products be accidentally swallowed, do not induce vomiting, but call for medical assistance immediately.

**Technical Specification**

<table>
<thead>
<tr>
<th>Properties</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color &amp; Appearance</td>
<td>White Milky Liquid</td>
</tr>
<tr>
<td>pH</td>
<td>9.10.5</td>
</tr>
<tr>
<td>Density [g/cc]</td>
<td>1.01±0.05</td>
</tr>
<tr>
<td>Solid content, [%]</td>
<td>45±3</td>
</tr>
<tr>
<td>SBR Modified Mix [W/C: 0.45 and 350 kg cement]</td>
<td></td>
</tr>
<tr>
<td>Compressive strength, [N/mm²]</td>
<td>&gt;40</td>
</tr>
<tr>
<td>Flexural strength, [N/mm²]</td>
<td>&gt;12</td>
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<tr>
<td>Tensile strength, [N/mm²]</td>
<td>&gt;6</td>
</tr>
<tr>
<td>Water vapour transmission, [g/m²/24 hrs]</td>
<td>&lt;4</td>
</tr>
<tr>
<td>Shear Board Strength[N/mm²]</td>
<td>&gt;5</td>
</tr>
<tr>
<td>Service temp, [°C]</td>
<td>-20 to 70</td>
</tr>
</tbody>
</table>

All values given are subject to 5-10% tolerance

**Supply**
Polybond SBR | 5 lt, 20 lt pails & 200 lt drum

* Refer to website for TDS

Apart from the information given here it is also important to observe the relevant guidelines and regulations of various organisations and trade associations as well as the respective standards. The aforementioned characteristics are based on practical experience and applied testing. Warranted properties and possible uses which go beyond those warranted in this information sheet require our written confirmation. All data given was obtained at an ambient and material temperature of +23°C and 50 % relative air humidity unless specified otherwise. Please note that under other climatic conditions hardening can be accelerated or delayed.

The information contained herein, particularly recommendations for the handling and use of our products, is based on our professional experience. As materials and conditions may vary with each intended application, and thus are beyond our sphere of influence, we strongly recommend that in each case sufficient tests are conducted to check the suitability of our products for their intended use. Legal liability cannot be accepted on the basis of the contents of this data sheet or any verbal advice given, unless there is a case of wilful misconduct or gross negligence on our part. This technical data sheet supersedes all previous editions relevant to this product.

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Quality for Professionals